

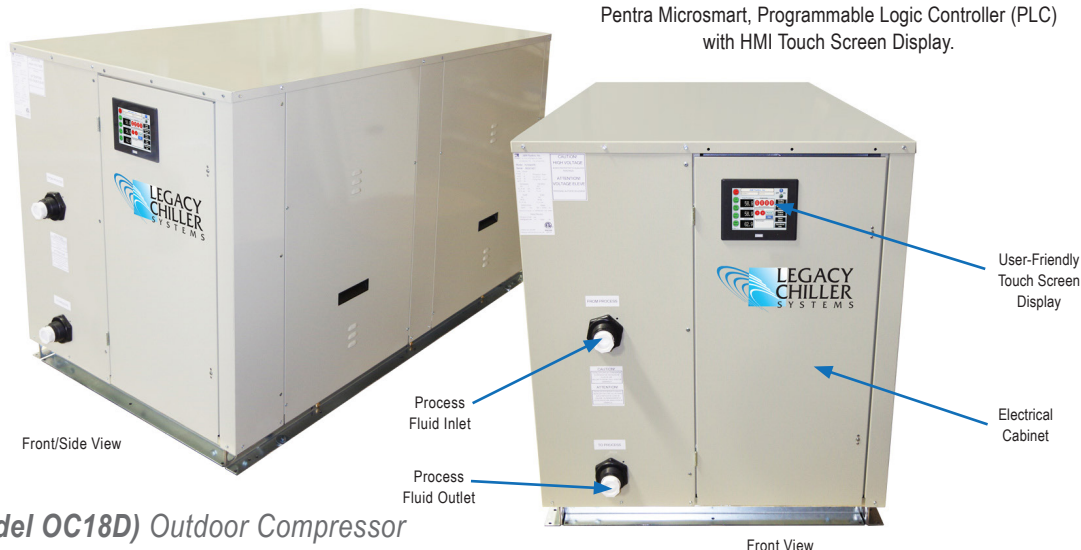
# PRODUCT DATA SHEET

Model: **IEZA18D**  
*Split-System Air-Cooled*  
*18 Ton Chiller*



**Legacy Chiller Systems**  
851 Tech Drive  
Telford, PA 18969  
**Toll-Free: (877) 988-5464**

**STANDARD ON ALL LEGACY CHILLER MODELS:**  
Pentra Microsmart, Programmable Logic Controller (PLC)  
with HMI Touch Screen Display.



*\*Includes (Model OC18D) Outdoor Compressor*

## Standard Features:

- **ETL listed** to UL1995 & CAN/CSA C22.2 No. 236-11, 4th edition, 10/14/2011
- **Single point power connection**
- **Pentra Microsmart, Programmable Logic Controller (PLC) with easy to use HMI touch screen display**
- **STAINLESS STEEL**, brazed plate evaporator
- **Scroll** compressor with crankcase heater
- **Suction accumulator**
- **Water flow switch**
- **Hot gas by-pass capacity control**
- **24V control transformer**
- Direct drive condenser fan motor
- Rust resistant, high CFM, aluminum condenser fan blade
- Condenser(s): copper tube/aluminum fin
- Compressor motor contactor
- Condenser motor and control circuit fusing
- **Painted (Powder Coated), galvanized sheet metal cabinet**
- 1/2" insulation on all water and Low pressure refrigerant lines
- Liquid line drier, sight glass, solenoid, TXV
- Complete refrigerant charge from factory
- **Factory Performance Test prior to shipment**
- **Extended warranty:** See your quote or latest IOM booklet revision

**Easy to Use**  
**Touch Screen Display**  
**on all Legacy Chiller**  
**Models**



## Options:

- **Remote Idec touchscreen control panel**
- **Industrial VPN Router**
- **5 Port Ethernet Switch**
- **BacNet Gateway**
- **Process Pump VFD Controller**
- **VFD Compressor Control** on primary compressor
- 4 year extended compressor warranty
- Casters (factory mounted)
- 115 volt (rain tight) service outlet
- Non Fused Disconnect
- Phase Monitor, line voltage monitor offering protection against phase loss/reversal, unbalance and High/Low voltage
- Compressor fusing
- Compressor Sound Cover
- Flooded cond. w/receiver/head pressure control (0°F)
- Heated, flooded cond. w/receiver/head pressure Water flow meter control (-20°F)
- Pump suction isolation valve
- Water pressure gauge set
- Copper finned condenser coil (coastal protection)
- Coastal powder coat paint protection
- **E-Coat Condenser Coil (coastal protection)**
- Water Flow Meter
- Auto city water make up solenoid & auto level switch
- Auto city water changeover panel with filter
- Stainless steel, SCH80 PVC or Polypropylene piping for deionize and reverse osmosis water systems
- Door Mounted HMI with weather proof cover

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## Dimensional & Electrical Table (Dual Circuit)

Chiller Models	Length Inches	Width Inches	Height Inches	Power			Compressor		RLA ea.	LRA ea.	Fan Motor		MCA	M.O.P	Chiller Fluid Conn.	Weight LBS.	Condenser Selection
				Voltage	Phase	Freq.	Qty.	HP			Qty.	FLA.					
IEZA18DF5	65	30	37	208/230V	3	60Hz	2	10	37.2	239	2	3.8	100	125	1.25" FPT	1450	OC15D
IEZA18DH5				460V	3	60Hz			17.2	125		1.5	45	50			
IEZA18DI5				575V	3	60Hz			12.4	80		1.72	35	40			

## OC18D (Outdoor Condenser Specs)

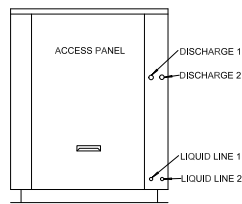
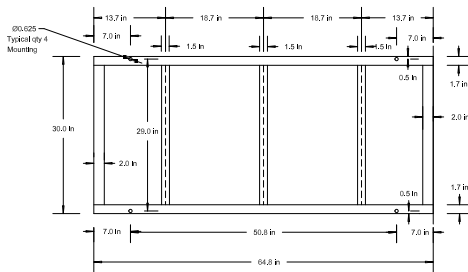
Condenser Model	Length Inches	Width Inches	Height Inches	Fan Motor		Refrigerant Connections		Weight / lbs.
				Qty.	HP	Discharge	Liquid	
OC18D	85	40	47	2	1/2	7/8" (2)	5/8" (2)	745

## Capacity Table (Refrigerant R407C)

Model	Compressor	LWT °F	80°F			90°F			95°F			100°F			105°F		
			TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
18D	ZB76KCE	42.0	17.9	16.8	11.7	17.2	18.5	10.3	16.9	19.4	9.7	16.4	20.3	9.0	16.0	21.4	8.4
		44.0	18.5	17.0	12.0	17.7	18.7	10.5	17.3	19.6	9.8	17.0	20.6	9.2	16.5	21.6	8.6
		45.0	18.9	17.1	12.1	18.1	18.8	10.7	17.7	19.7	10.0	17.3	20.7	9.4	16.9	21.7	8.7
		50.0	20.3	17.6	12.8	19.5	19.3	11.3	19.0	20.3	10.4	18.7	21.2	9.9	18.2	22.2	9.2

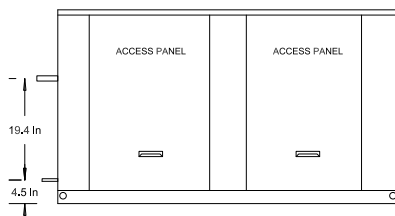


## Product Dimensional Drawing

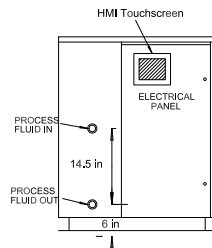


BACK VIEW

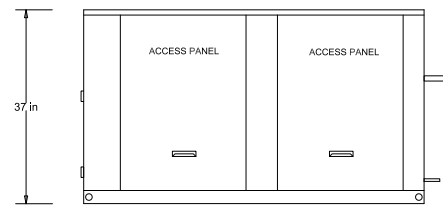
TOP VIEW



LEFT SIDE VIEW



FRONT VIEW



RIGHT SIDE VIEW